## Technical Data Sheet

## PP EP440G

EP440G is a nucleated heterophasic copolymer especially developed for extrusion applications.
In comparison with standard polypropylene copolymers with the same fluidity, EP440G exhibits higher stiffness, superior impact properties at room and sub-zero temperatures, very high dimensional stability and excellent creep and deforming resistance. The main applications of EP440G are thermoforming, corrugated board and extrusion blow molding.

## Application:

- Corrugated board, panels, profiles and crates
- Corrugated pipes for automotive and machine construction
- Conduit pipes and fittings for electrical distribution and cable protection
-Blow molded bottles and containers
-Pipe fittings

| Typical Properties | Value | Unit | Test Method |
| :---: | :---: | :---: | :---: |
| Physical |  |  |  |
| Melt Flow Rate $\left(230^{\circ} \mathrm{C}, 2.16 \mathrm{Kg}\right)$ | 1.3 | $\mathrm{~g} / 10 \mathrm{~min}$ | ASTM D 1238 |
| Density | 0.9 | $\mathrm{~g} / \mathrm{cm3}$ | ASTM D 1505 |
| Mechanical |  |  |  |
| Flexura Modulus | 1300 | Mpa | ASTM D 790 |
| Tensile Strength at yield | 25 | Mpa | ASTM D 638 |
| Tensile Elongation at yield | 6 | $\%$ | ASTM D 638 |
| Izod Impact Strength(notched) at $23^{\circ} \mathrm{C}$ | 500 | $\mathrm{~J} / \mathrm{M}$ | ASTM D 256 |
| Izod Impact Strength(notched) at $-20^{\circ} \mathrm{C}$ | 70 | $\mathrm{~J} / \mathrm{M}$ | ASTM D 256 |
| Thermal |  |  |  |
| Vicat Softening Point (10N) |  |  |  |
| H.D.T (0.46 Mpa) | 150 | ${ }^{\circ} \mathrm{C}$ | ASTM D 1525 |
| Accelerated oven ageing in air at $150^{\circ} \mathrm{C}$ | 360 | ${ }^{\circ} \mathrm{C}$ | ASTM D 648 |



